## Dog bed frame

Difficulty
Moderate

Easy to assemble dog bed frame. Built for small to medium size dogs. Bed is elevated 4 inches from the floor.



## Tools

Kreg Tools

Wood Project Clamp - 6"

Kreg® Pocket-Hole Jig 720

## Other Tools

Jigsaw
Miter Saw
Table Saw

Tape Measure

Drill (corded)
Router

Sander
Air Compressor

Workbench

## Materials

Wood Products
1 Plywood,3/4"Thick, 34" $\times 22^{\prime \prime}$
1 Board, $7 \times 4,72^{\prime \prime}$
1 Board, $2 \times 2,72^{\prime \prime}$
1 Board, $7 \times 3,36{ }^{\prime \prime}$

## Hardware \& Supplies

2 Right/Left Bed Frame Handles

## Cut List \& Parts

1 Plywood Floor Board , 3/4" $\times 23^{\prime \prime} \times 34^{\prime \prime}$
2 Head/Foot- Boards, $1^{\prime \prime} \times 4^{\prime \prime} \times 32^{\prime \prime}$

4 Legs, 2" $\times 2$ " $\times 12^{\prime \prime}$
2 Front/Rear- Frame Boards, 2" $\times 2$ " $\times 32^{\prime \prime}$
2 Side-Frame Boards, $2^{\prime \prime} \times 2^{\prime \prime} \times 21^{\prime \prime}$
2 Side Boards, $7^{\prime \prime} \times 4^{\prime \prime} \times 21^{\prime \prime}$
8 Triangle Support Boards, $7^{\prime \prime} \times 3^{\prime \prime} \times 6$ "
1 Center Bed Frame Board, $1^{\prime \prime} \times 3^{\prime \prime} \times 21^{\prime \prime}$

## Directions

## Measure twice- cut once

1
Measure and cut all boards to plan lengths.

## Drill pocket holes

Using your Kreg Pocket Hole Jig- drill the pocket holes for every board in the plan specifications.
(2)

## Router the bed frame boards

Using a router and a $1 / 2^{\prime \prime}$ straight cut router bit, router the inside edge of each of the bed frame support boards. This should leave a $1 / 2^{\prime \prime}$ tall by $1 / 2^{\prime \prime}$ ledge for the bed floor board to rest on.


4 Sand all boards
Using my corded Bosch hand sander to sand each board free of imperfections and splintered wood.

## Front bed board

Measure and draw the cut line for the front bed board. Use a jig-saw to make this cut. Afterwards sand the angle of the remaining board until you have a smooth flowing opening.


Bed frame boards
Measure and mark all 4 bed legs on 2 adjacent sides at 4 inches. Assemble the front and rear frame boards. Apply glue to the ends of the frame boards and position and clamp them end to end between 2 leg boards, being careful to line them up to your 4 inch line. Side clamp each joint and screw in your pocket hole screws. Repeat this process with the headboard and foot board.

Note* Position the bed frame boards flush with the legs and all other boards to the center of the legs boards


## Side bed boards

Assemble both side frame and rail boards to the already assembled front and rear bed boards. Note* Follow the same board positioning as you did in the previous step.


## Bottom braces

8
Install bottom triangle braces to the legs and the bottom of the frame boards.


## Pocket holes front

Pocket holes placement for the front boards and bottom braces.


10
Pocket holes side
Pocket holes placement for the side boards and bottom braces.


## Pocket holes center brace

Pocket holes for the center brace and measurements and placement for the bed floor


## Bed floor

Cut the bed floor board $327 / 8^{\prime \prime}$ by $217 / 8^{\prime \prime}$ and cut an $1 / 2^{\prime \prime}$ by $7 / 2^{\prime \prime}$ notch from each corner. This will allow the floor board to rest completely supported within the bed frame boards.


## Side board handles

13
Using your choice of hardware handles- measure and mount the handles in the center of each of the side boards.


## 14

## Completed assembly

Apply a stain or clear coat finish to the assembled bed frame and let it dry. Put in a cozy mattress. Add your favorite puppy and then you are done!


