

Table for Antique Sewing Machine Base

DifficultyModerate

Create a rustic looking kitchen table for a cast iron antique sewing machine base







Tools

Kreg Tools

Kreg®

Pocket- Kreg® Pocket-Hole Jig 720

Hole Jig 720

Other Tools

Miter Saw

Tape Measure

Clamps

Drill (cordless)

Sander

Metal leaf table extenders and hinges

Sawhorse

Materials

Wood Products

9 Board , 2x8 , 96"

Hardware & Supplies

- 4 Rockler Drop Leaf Hinges For Straight Edges
- 4 Rockler Metal Drop Leaf Supports



Cut List & Parts

- **5** Main Table Top Boards, 2x8 39 Inches Long
- **2** End Caps, 2x8 36 3/16 Long
- **2** Flip-Up Leaves , 2x8 36 3/16 Long



Directions

1

Buy lumber

I chose to use Douglas Fir because it was cheap. Try to find boards that are as straight as possible. I purchased a quantity of nine 2x8s that were 8 feet long.

2

Measure twice, cut once

There are 5 main boards running vertically and two end caps. The main boards for this project were cut at 39 inches long. Be sure to pay attention to cutting on the line you draw, or to the left or to the right of your line because you must account for the width of the saw blade.

Do not cut the end cap boards until the 5 center boards are cut, sanded, stained on the edges and pockethole screwed together to get an accurate measurement.

3

Sanding & Staining Before Assembly

Before attempting to attach the 5 main boards, sand each piece for about 5 minutes using 80 grit sandpaper on all sides. This ensures that any pieces that may have been rough are smooth.

Using a mixture of vinegar and steel wool, which had been steeping in a mason jar for about a week, coat the edges and ends of each board to color them darkly.

Be careful not to get any vinegar/steel wool solution on the face of the boards.

Allow the boards to dry completely before attempting the next step.

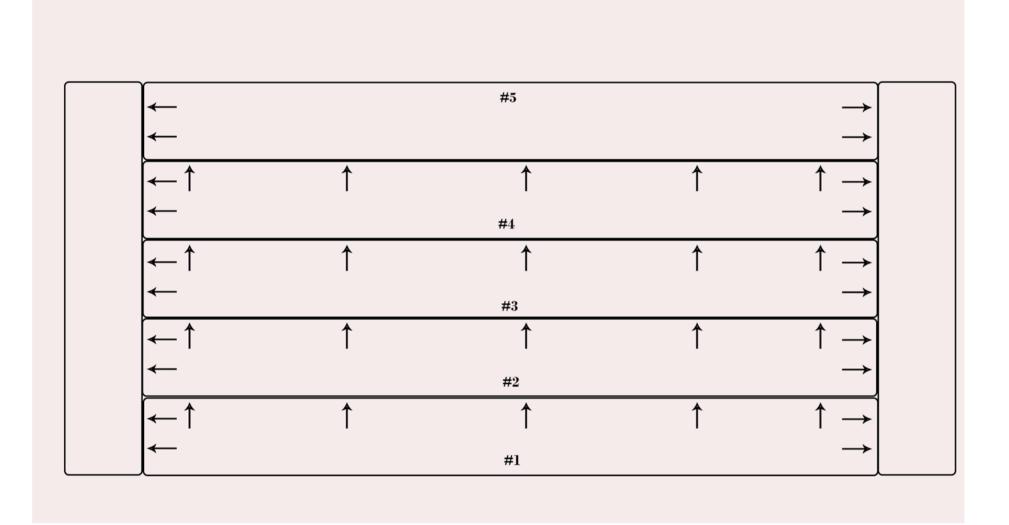




Assembly of the 5 Main Boards

Dry assemble your table with the underside facing up and mark your boards by numbering them, and adding arrows pointing the direction of the pockethole screws. This is helpful for working on different pieces and removing and adding them back to your dry fit. For 39 inch boards, mark 5 equally spaced pocketholes and arrows. On the ends of these boards, mark 2 equally spaced pocketholes for attaching to the end caps.

Most important tips - be sure to CLAMP your project securely & assemble 2 boards at a time before moving forward. Rubbing your screws with a block of soap helps to make the screws go in easily. Set your drill/driver to 8 or 10. If the screw head starts to slip STOP, remove it & use a new screw.





Attaching End Caps

Once your 5 main boards are attached, you can measure the length for your end caps. The end cap length will depend on how closely your boards are attached in step 4. The end caps for this table were 36 and 3/16ths during this build.

Measure & cut the end caps, then sand & stain the edges as done in Step 3. Make sure the boards are completely dry before assembling.

Clamp your 5 main boards which are already attached to each other, and clamp your end cap securely. Soap your screws, set your drill/driver 8 or 10 and attach. If the board moves or the screw starts to strip out, STOP, remove the screw, secure your clamps and start again.





Sanding, Staining After Assembly

First and second coats are Danish Oil with Medium Walnut Finish applied with a rag. Allow to dry for 72 hours before continuing.

Second finish is Redwood colored deck stain and sealer, two coats. Allow to dry completely before continuing.

Third application is vinegar/steel wool. Applied with a sponge brush, and wiped off after all boards are covered. This will darken the wood and bring out the grain. Darkens as it dries.

Once the vinegar/steel wool application dries completely, reapply Redwood colored deck stain and sealer. Once completely dry, finish with several coats of MATTE polyurethane.

If the vinegar/steel wool is too dark for your liking, re-sand and only the knots will remain dark.

7

Hardware

If you would like to add leaves that hang down and flip up when needed, use Rockler metal leaf table supports and straight edge hinges from Rockler.

8

Weathering Boards

After sanding, and before staining, beat the boards up with chains, hammers, screws, nails, anything you can find to make the boards look weathered.

9

Attaching the base

To attach the base from the antique sewing machine, cut 2 boards to 14 inches long. Center your sewing machine base, which is (in this case) 23 inches wide and 12 inches deep) onto the underside of your table top.

Secure the newly cut 14 inch boards to the table top with 2.5 inch screws, be sure to pre-drill so you do not affect the perfection of your table top!

Once the 14 inch boards are secured, use bolts through the holes of the sewing machine base to attach it to the 14 inch boards. We added a pipe clamp for extra help.